



*THE FORUM FOR AUTOMATION AND  
MANUFACTURING PROFESSIONALS*



# **Enterprise Architecture to fight the 2nd law of Thermodynamics**

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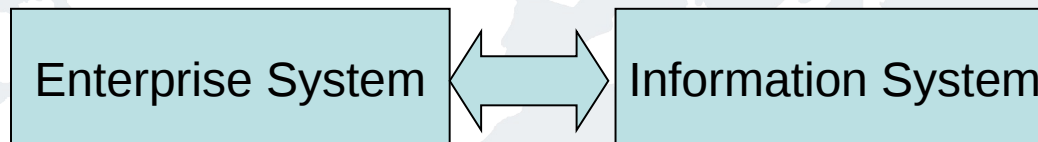




# Agenda

- **Introduction**
- **Physics**
- **The Industrial Enterprise System**
- **Enterprise Architecture**
- **ISA88/95 manufacturing modeling framework**
- **Conclusion**

- **Information flood, addiction**
- **Common paradigm:**
  - Computer + network + databases + software = IS
  - Information System serves the Enterprise system



- **WBF EU2008: Closing the gap between IT and manufacturing**
  - Need for a symbiotic approach more conform to the Nature

- **Service, Banks, Insurance companies**
  - The sold items are virtual = intrinsically Informational
  - IT is the production asset = investment
    - Objective return on investment
- **Industry**
  - The sold items are physical
  - IT is a supporting utility = operating expense
    - How to justify expenses? Feeling, assumptions, hopes...
    - Hard benefits of early automation: eliminated biological workforce (and associated costs)
  - What is the true IT importance?



## Sustainable development and environment

- **Industry is a major component in the Earth ecosystem**
- **Fast rise of enterprises « Social Responsibility » concern**
  - Cares about social, environmental and economical footprints
  - Various motivations



# Enterprise as a scientific subject

- **Largely studied subject**
  - Academic studies often stays at the “Valid philosophy” stage
  - Intuitive, simple, common sense approaches (6 Sigma, Lean management, Theory of Constraints) more successful
- **Enterprises intuitive management**
  - Market, Shareholders, bankers, environmentalists, economics constraints
  - => genial intuitive managers
- **Leveraging relevant physics principles**
  - Help achieving short term “reasonable” objectives & long term sustainable evolution
  - Converge to Information



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- **The nature is not deterministic**
  - Not everything is written
  - Surprises are needed for the fun... and for evolution
- **Chaos in space**
  - What is the length of French Brittany shores?
- **Chaos in Time**
  - The “Butterfly Effect”
- **Enterprise are chaotic**
  - As most natural systems
  - Unpredictable events, Unexpected outcomes – Murphy’s law..

- **Doesn't mean “complicated”**

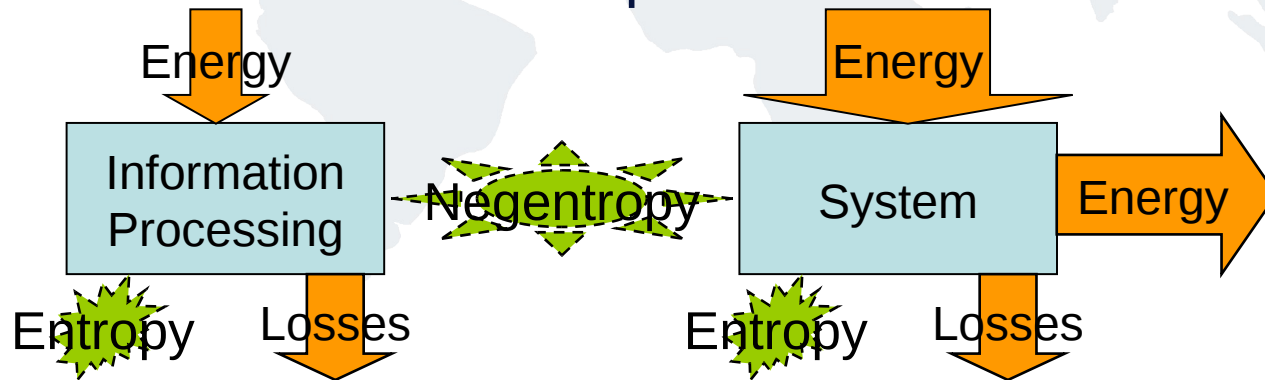
- Interaction : Many components interacting non linearly
- Chaotic : makes the system capable of improvements
- Spanning several scales : Plants, Area, Work centres, Units, Drives
- Emerging properties / behaviour : properly driven machine and appropriate knowledge can elaborate a product unknown from the machine perspective
- Self organization, adaptability, ultimately self-reproduction
- Involves Cooperation/Competition, Internally/Externally



- **The 2 laws of Thermodynamics: In a closed systems**
  1. Total energy does not change
  2. Temperatures tend to equilibrium: part of the energy mutates in a non usable form because of “Entropy”
- **3 Interpretations**
  - Irreversibility: engines produce unrecoverable heat
    - The Arrow of Time: Closed systems entropy always increases as the Universe’s
  - Measure of the disorder: Kid’s room, engineer desk...
  - Measure of ignorance: We are part of the system: Disorder prevents understanding
- **Entropy of an open system can increase or decrease**
  - At the expense of the surrounding system

- **Information is the ultimate science**
  - Allows to build other sciences
- **Could be a primary material of the Universe...**
  - Particles interactions, particles themselves...
  - Grinbaum: Time = Ignorance (= Entropy?)
- **Information Entropy (Shannon)**
  - The minimum length of a message for a given meaning
  - Affected by coding, noise, redundancy
  - Could be generalized to measure the “effectiveness” of information processing.

- Information processing consumes energy
  - Does not produce any energy: thermodynamic entropy is maximum
- Information conveys ordering power, “Negentropy”
  - Information “applied” to a system increases its knowledge, its order = reduces its entropy
- Generalized Information entropy represents the entropic effectiveness of this process



- **Systemics studies Open, Complex systems**
  - System: Set of elements in dynamic interrelation that are organised for a given purpose (J. De Rosnay)
  - Open system: Interacts with its environment
    - =/ Closed system: no matter/energy I/Os
  - Complex system: the whole more than its parts, chaos...
  - Opposes to (or complement) Cartesian, analytic approach
  - Particularly applied in sociology, biology and environment
- **Cybernetics is part of systemics**
  - Is basically about control loops...
  - Complex systems are full of them!



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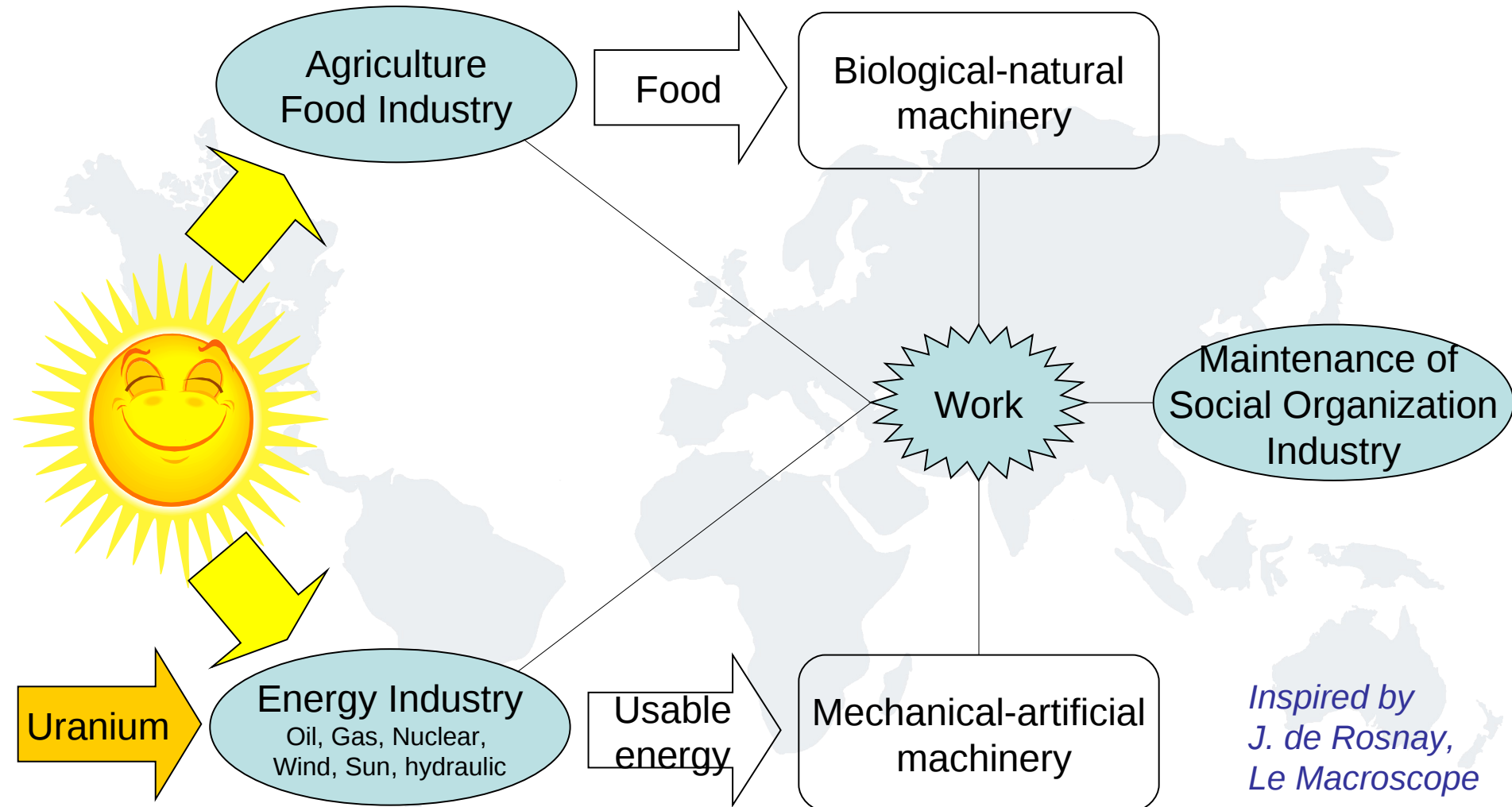
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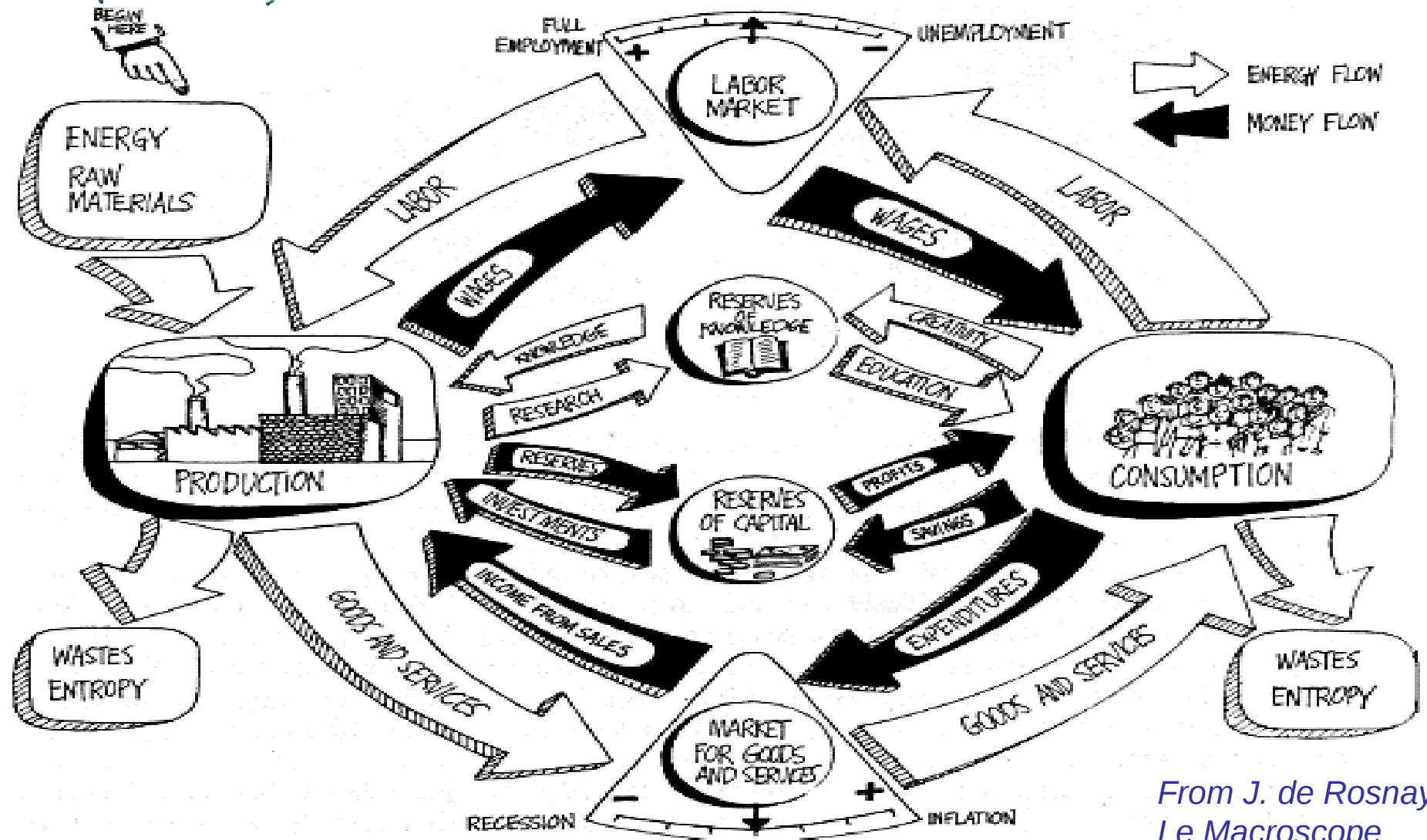
# Enterprise is an Open, Complex System

- **Physical interactions:**
  - Earth, other Enterprises, internal Resources
- **Noospherical interactions:**
  - Goals of the World, Humanity, Humans, Owners, other enterprises
- **Social interactions:**
  - Nations, NGOs, Trade unions, Family
- **Obeys to cybernetics' laws (i.e. PID)**

# Industry eco-system

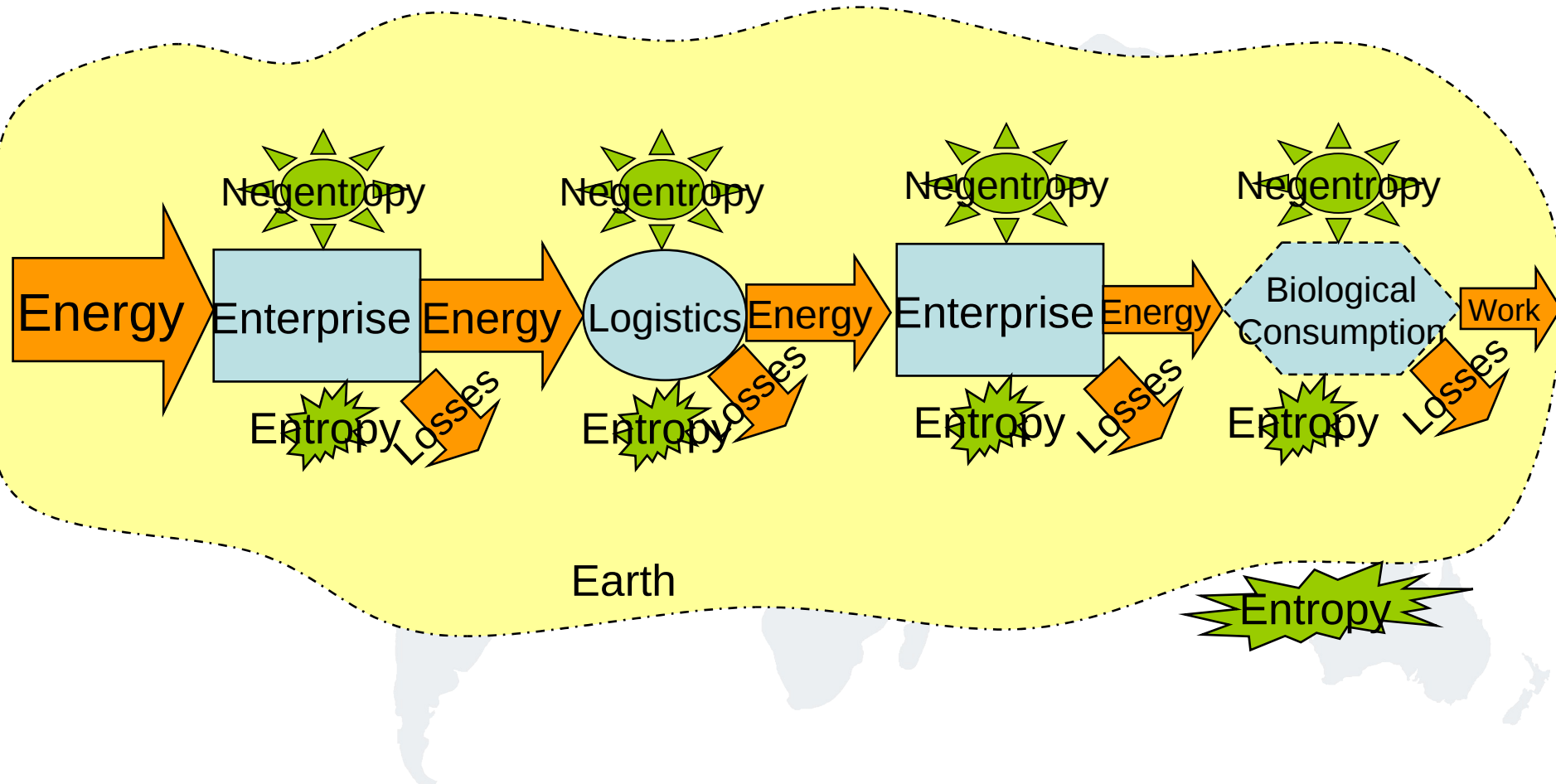


*Inspired by  
J. de Rosnay,  
Le Macroscop*

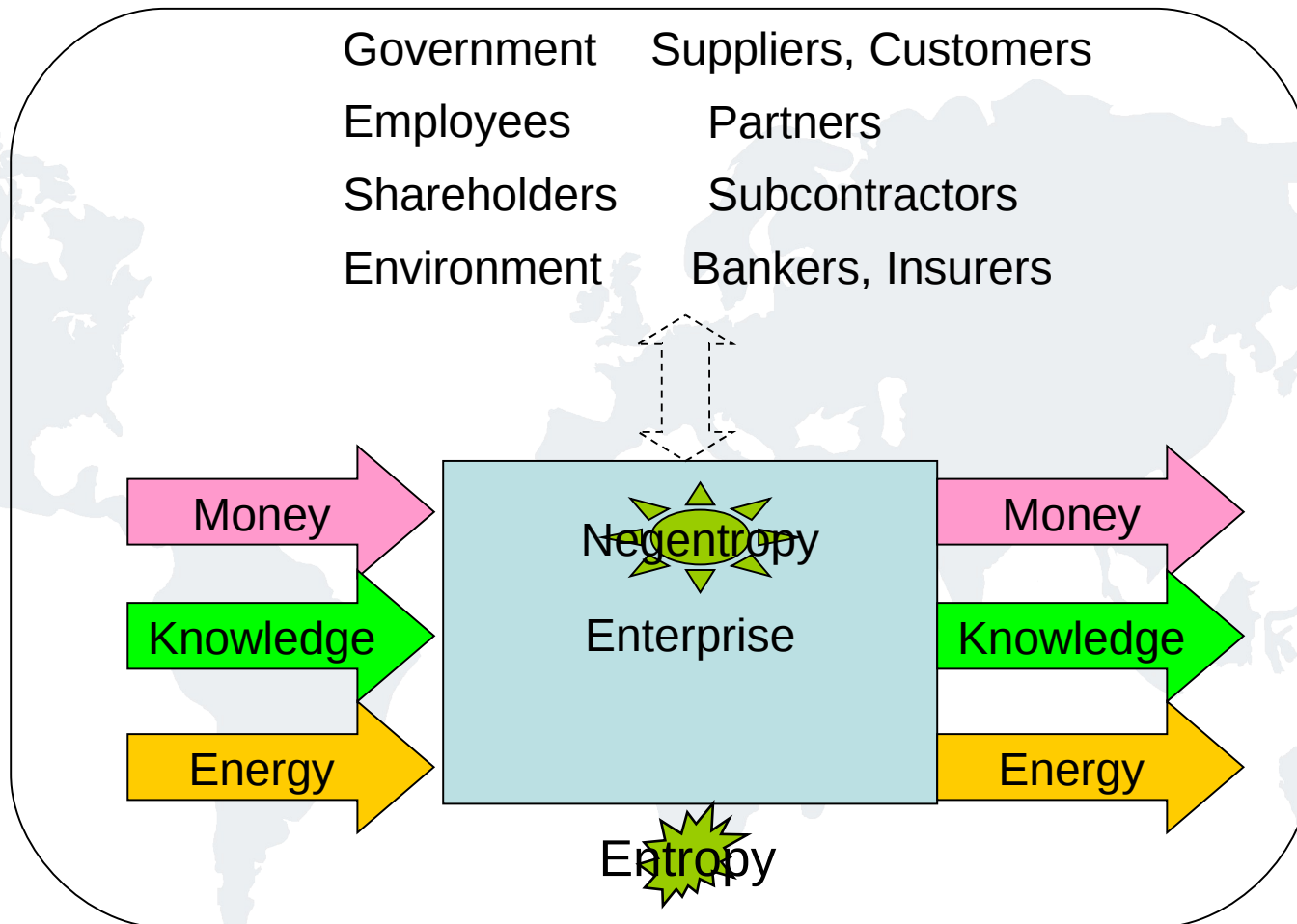


*From J. de Rosnay,  
Le Macroscopie*

# The enterprise black box: Energy Chain

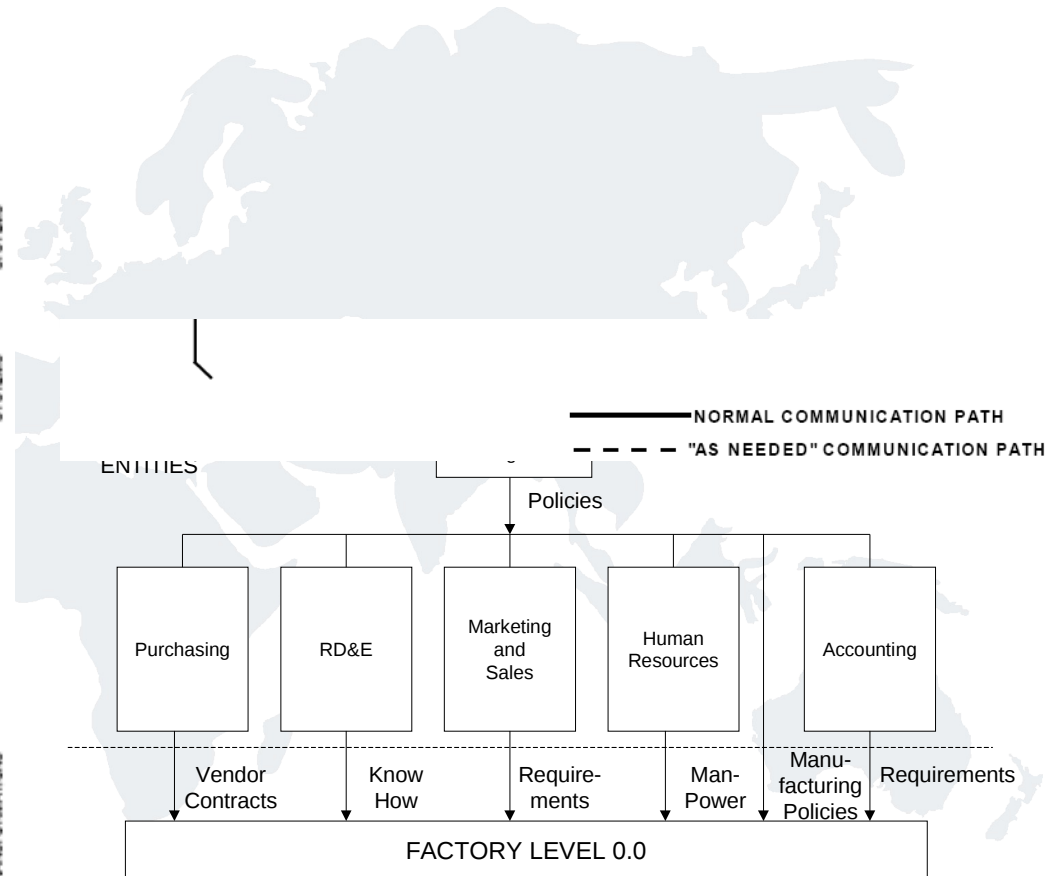
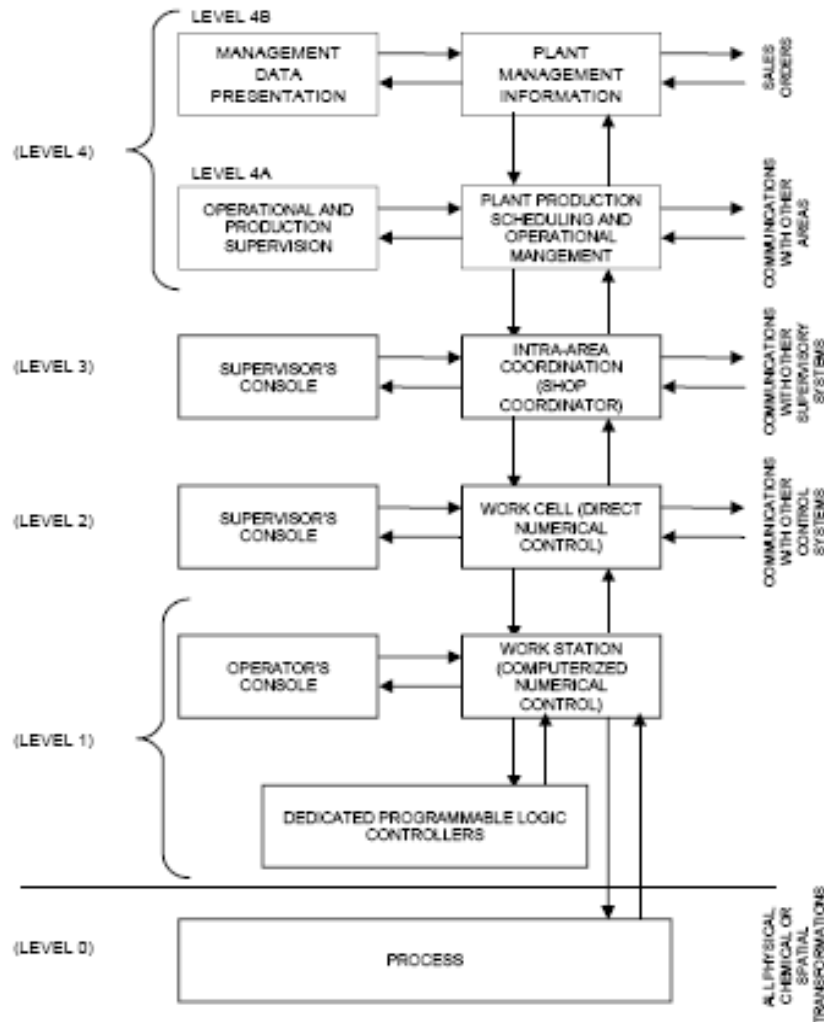


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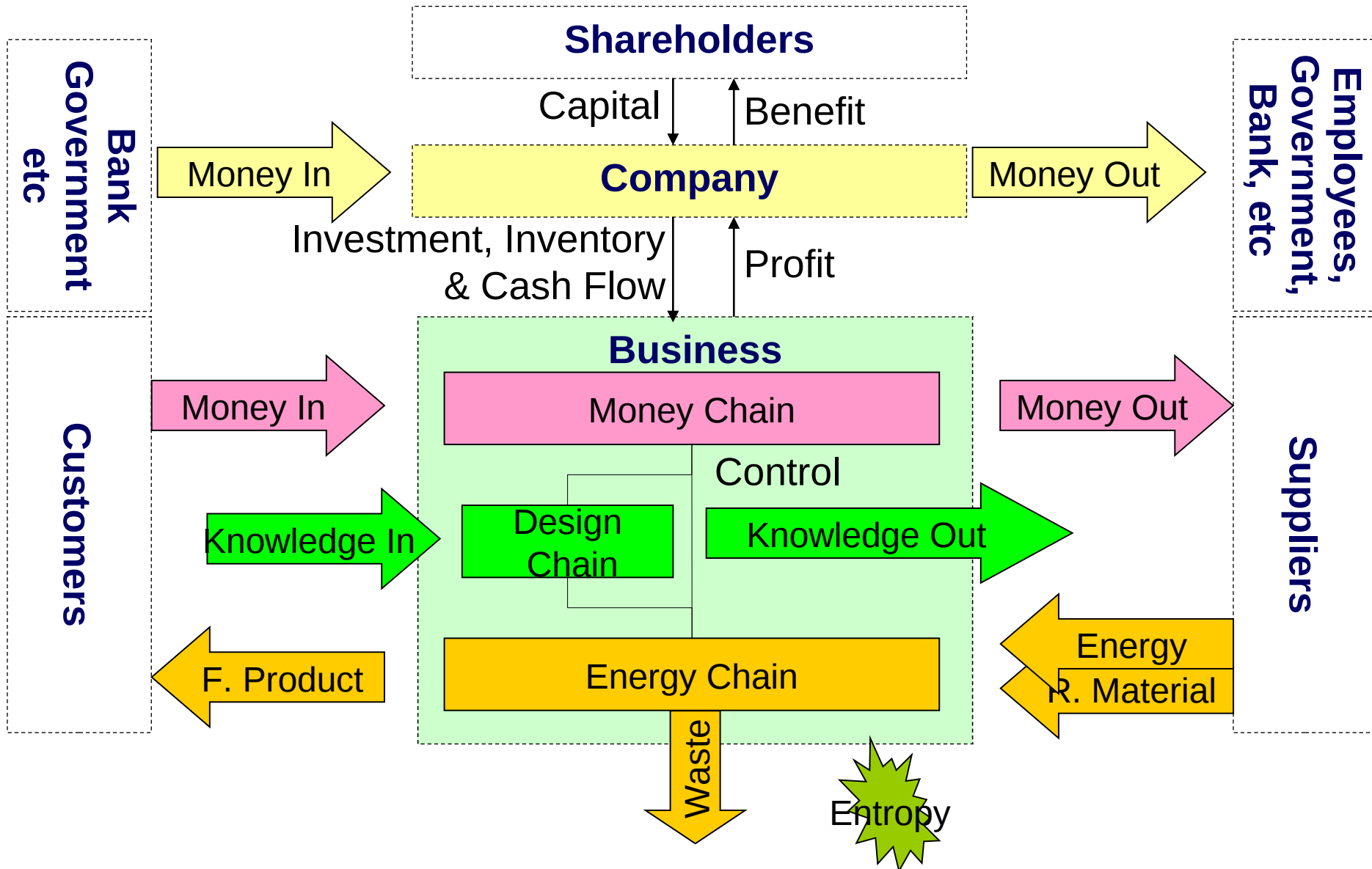




# Opening the black box: Examples of enterprise structures (from PRM)



# Opening the black box: High level interactions





# Enterprise entropy

- **Many different forms of energy**
  - Thermal, chemical, Electrical, Radiant, Nuclear, Magnetic, Elastic, Acoustic, Gravitational...
- **Many different forms of entropy**
  - Human resource: inefficiency, errors, tiredness, aging, illness, discontent ..
  - Equipment resource: wear & tear, inefficiency, breakdown...
  - ☐ Material & energy resource: waste, energetic balance, uselessness (decreasing relevancy)...
- **High entropy may satisfy short term financial goals**
  - Earth system feedback loops will correct or eliminate offenders



# Information, IT and Enterprise

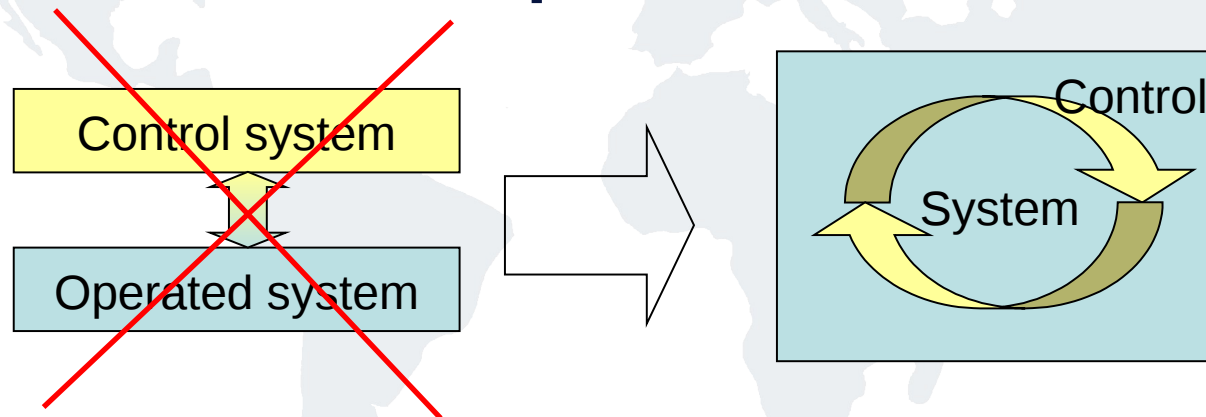
- **There are no Information System**
  - Information is part of the system, of the enterprise
  - Not the attribute of a separate enterprise component
- **IT just adds to other information media**
  - From people's memory, paper files, couriers, telephone, pneumatic tubes, human brain, analog computers, mechanical marvels...
  - ...To electronic data storage devices, networks, and computers
- **IT makes possible more interactions, more complexity, more knowledge, less entropy**



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- **Enterprise is a complex, adaptive system**
  - Many components interactions
  - Many feedback loops
  - Enterprise control is like Process control
- **Control is not separate**





# Why an enterprise architecture?

- **Entropy is impacted by knowledge, organization, information**
- **EA helps for**
  - Understanding: describes enterprise spatiotemporal aspects (structures and interactions)
  - Defining target improvements: design changes
  - Monitoring achieved improvements: follow-up with changes implementation and effectiveness



# Why an Enterprise Architecture?

- **It is Architecture effort**

- Unlike construction business, it is an ongoing activity in a living organism like an Enterprise
- Drafts AS-IS and prospective TO-BE
- Plan and monitor the construction / Changes

- **Enterprise is essentially a “virtual entity”**

- Mainly informational
- Buildings and facilities are merely a facet

- **Pitfalls**

- EA too often IT focused
- Top-down, prescriptive approaches can kill the system by negating its complexity

- **EA relies on Models**

- Express knowledge – relate to entropy...

- **Many EA frameworks**

- PERA, CIMOSA, Zachman, TOGAF, FEAF, IAF...
  - Strong IT focus
  - High level meta-models, do not contradict more practical models like ISA88/ISA95





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# ISA88/95 manufacturing architecture framework

## • How ISA88/95 fit in EA

- EA frameworks address the whole enterprise
  - This concept is well documented for describing the virtual, informational part of the enterprise
- Manufacturing architecture is a sub part of EA
  - Manufacturing is much more complex, needs “information translation” from its physical nature.
- Information / System gap is harder to close!
  - ISA88/95 helps to depict, understand and control the manufacturing reality
- The next slide gives the big picture of an integrated ISA88/95 manufacturing architecture framework



# Manufacturing Architecture Dimensions

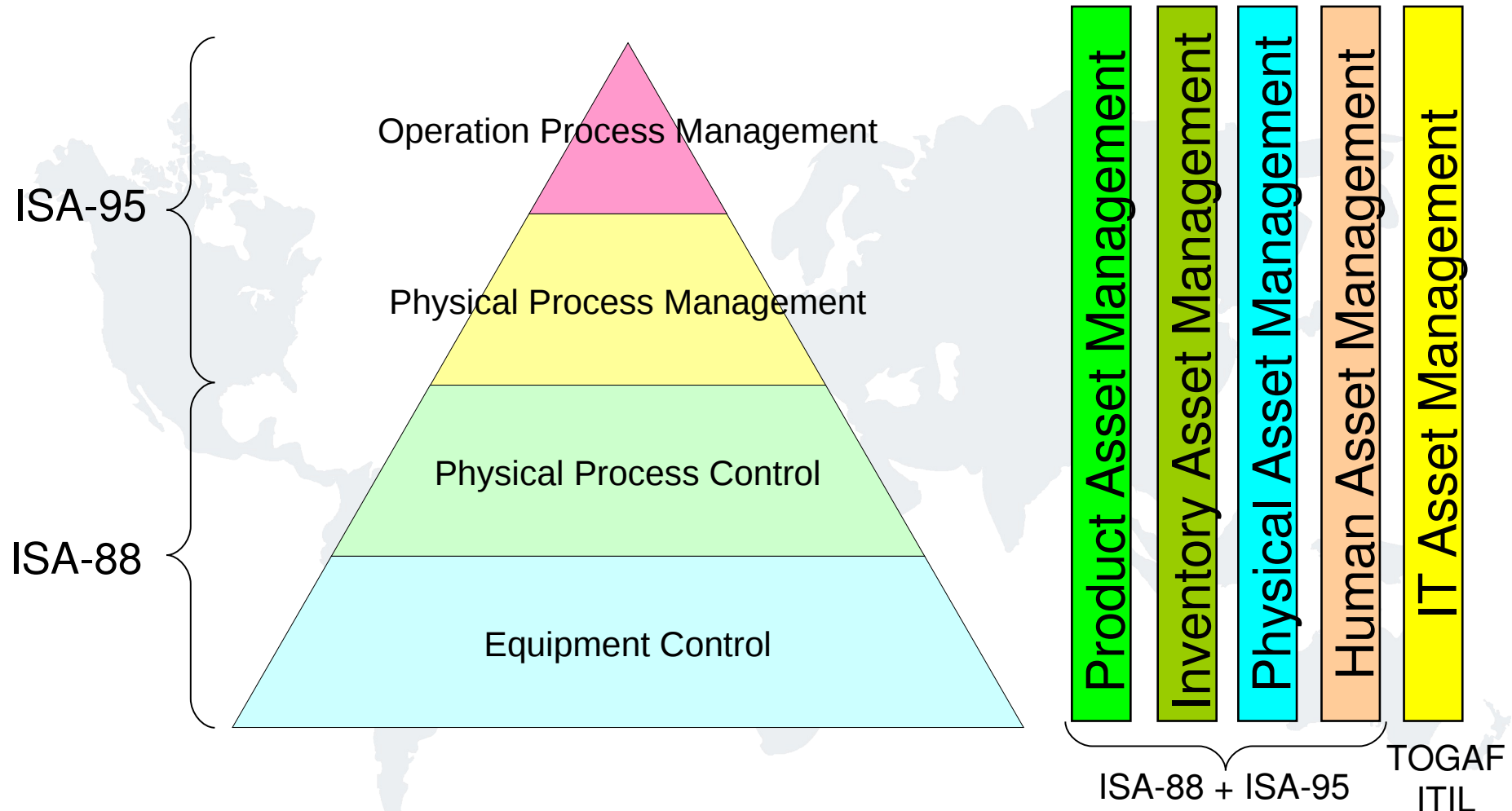
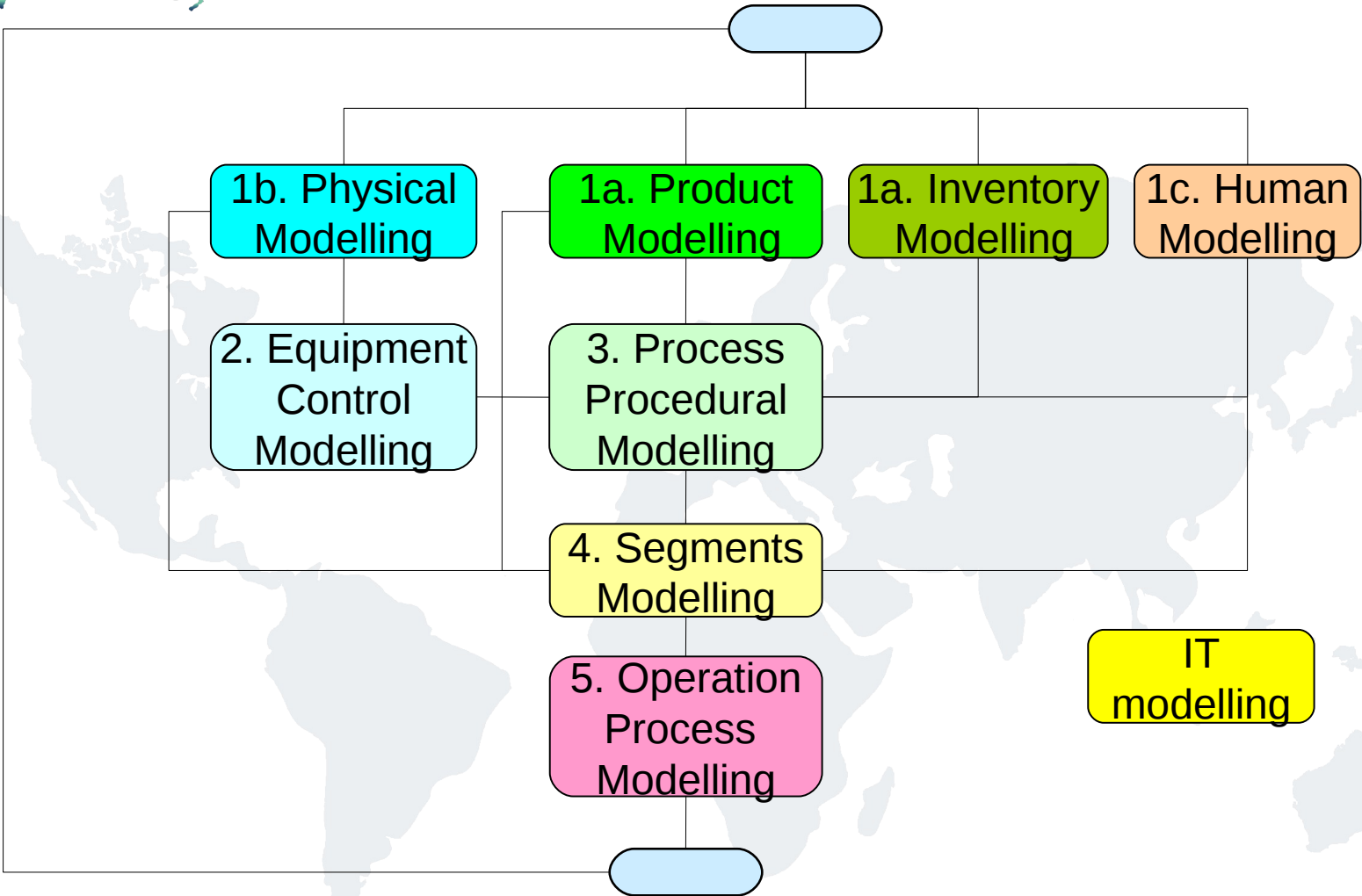


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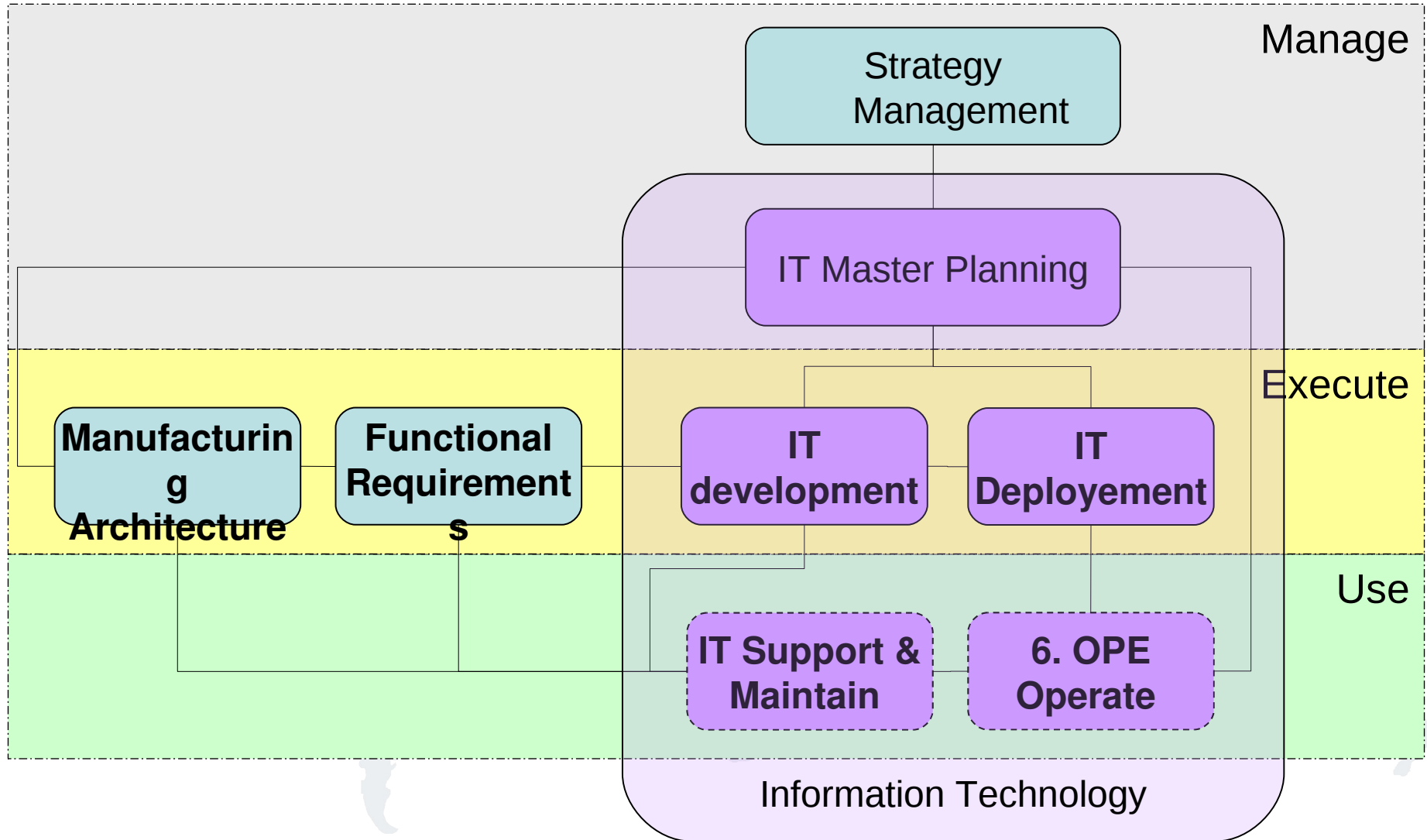


# Ongoing Manufacturing Architecture





# Business/IT Convergence Processes



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- **Entropy is a basic behaviour of nature**
  - Ongoing disorder - Arrow of time – Ignorance
- **Enterprises obey to physical laws**
  - Complex, open Earth subsystems, subject to Entropy and Chaos
  - Living organism: React by reorganizing, adapting itself permanently
  - Information is its intimate, intrinsic component
- **Enterprise Architecture**
  - Manages ongoing enterprise construction, Enables IT convergence
  - Manufacturing architecture is more complex, needs “translation”
  - ISA88 and ISA95 are good candidate to support MA
- **Entropy is the indicator of smartness**
  - Should drive negentropic IT development.
  - Working on measuring methods...



# The 10 commandments of Systemic

1. **Preserve variety**
2. **Do not "open" regulatory loops**
3. **Look for the points of amplification**
4. **Re-establish equilibriums through decentralization**
5. **Know how to maintain constraints**
6. **Differentiate to integrate better**
7. **To evolve, allow aggression**
8. **Prefer objectives to detailed programming**
9. **Know how to use operating energy**
10. **Respect response times**



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# Questions?